Safety Leadership

Why is it important and what does it look like?

Ben Schoffmann, President & CEO Kakivik Asset Management, LLC & CCI Industrial Services, LLC



Attitudes about Safety





For or Against?

Just Fans or Fanatics?



Interested or Invested?

- Checkbook
- Calendar
- Clothing



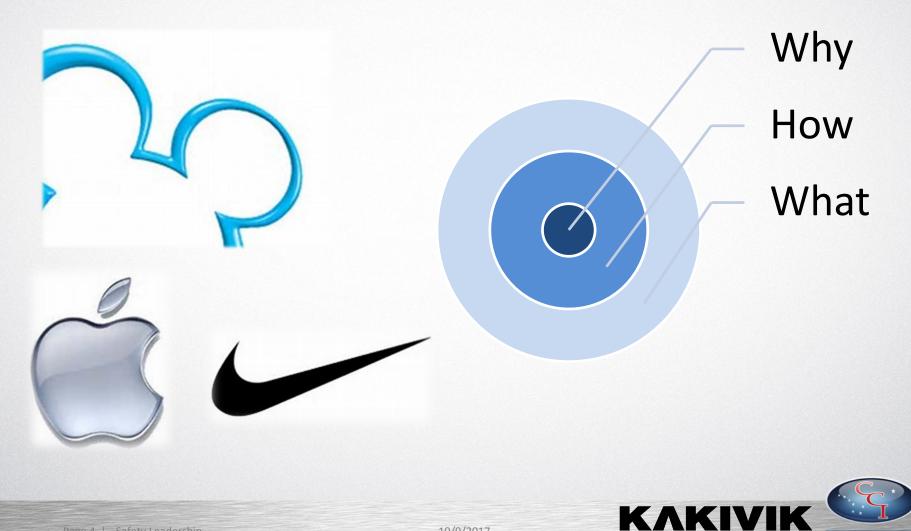
Why Safety?

- Statistics Tell a Story
- But not the Whole, or even Main, Story
 - If an employee gets hurt, what really happens?
 - At work?
 - Every Statistic has a story
 - At home?
 - Real people, real lives, real families
- Safety is the right, morale thing to do



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The Golden Circle



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Messaging is Critical

What happens when we lead with:

- Behavior? (What)
- Program? (How)



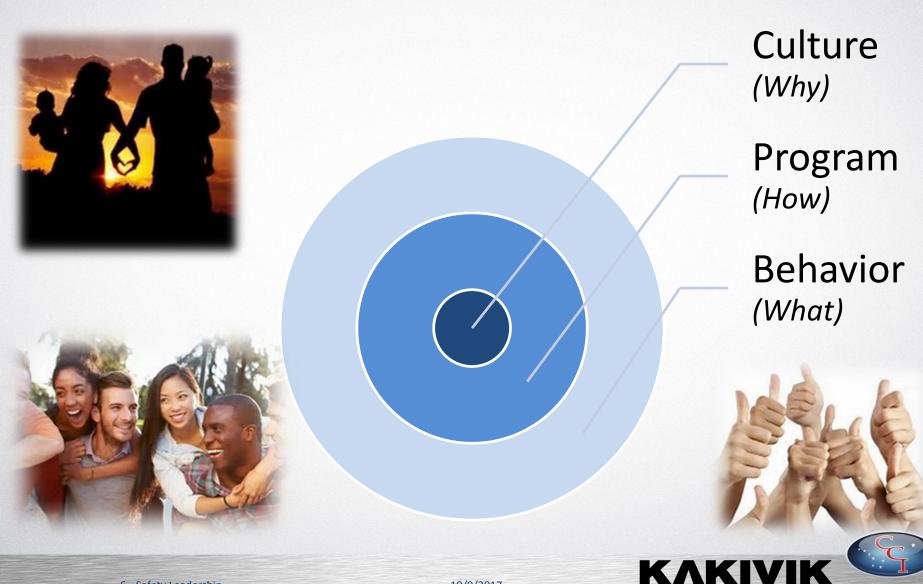




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Behavior & Culture

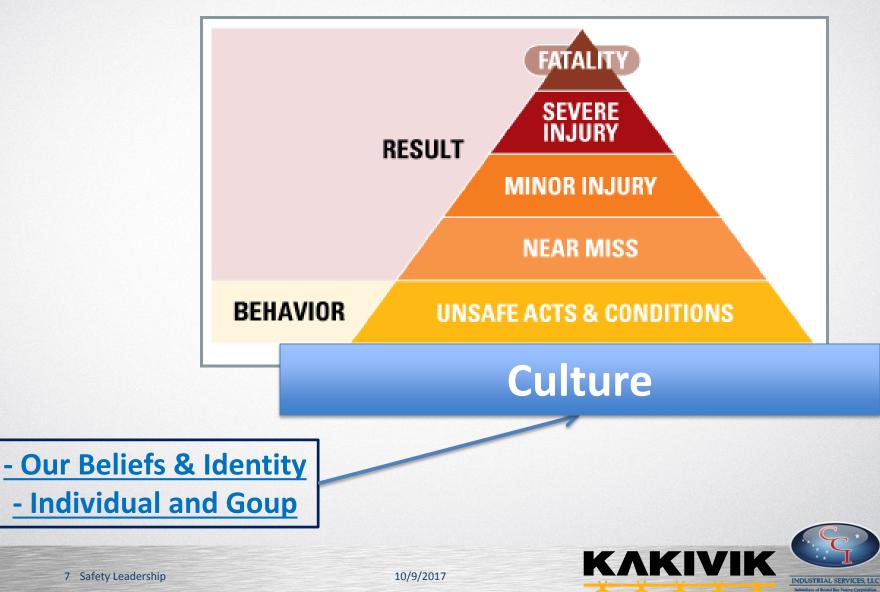


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ASSET MANAGEMENT

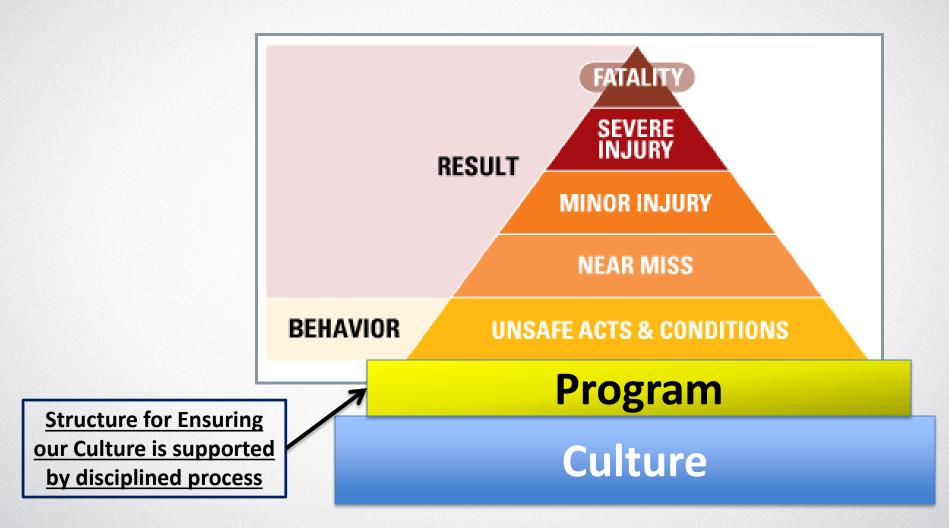
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The Safety Pyramid (Plus)



ASSET MANAGEMENT

Foundations for Safety Excellence





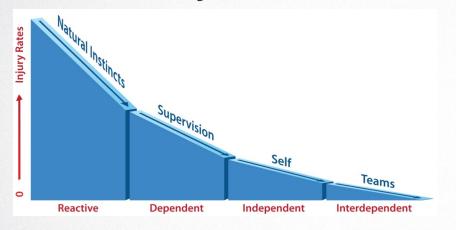
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The Evolution of Safety Performance

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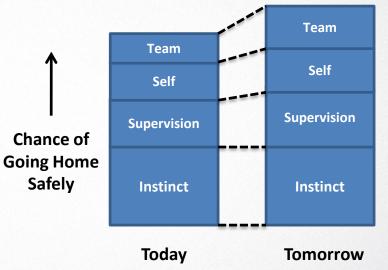
The Bradley Curve (DuPont)



<u>Reactive</u> – Instinct, Experience, Regulations <u>Dependent</u> – Mgmt, Safety Dept, Training, SOPs <u>Independent</u> – Personal Ownership/Investment <u>Interdependent</u> – I am my "Brother's Keeper"; We are better together

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Another Perspective



Building a better future...



Building a Better Safety Future (Culture)

Safety is not merely:

- Adhering to regulations, policies and procedures
 - That is only the "price of admission" (everyone has to do that)
- "Good for business" (the cost of getting it wrong can be high)
- An addition to production, schedule and cost objectives
- A priority, which may change from year to year, based on the market

Safety must be:

- Doing what it takes to ensure injuries don't occur
 - Not just the minimum
- Good for people (the cost of getting it wrong can be devastating)
- How we do what we do
- A value, not to be affected by year to year market conditions



True Safety Leaders...

Passionately hold Safety as a Core Value

- Know and communicate why (over and over and over again)
- No compromise, shortcuts or exceptions

Lead by Example

- Walk the talk
- Set the tone (recognize, reward, redeem, remove)

Stay the Course

- Learn from mistakes
- Continuously improve



Safety Leadership Principles

A Safety Leader:

- Builds Trust
- Takes Responsibility
- Communicates Effectively
- Sets Clear Expectations
- Addresses Gaps



Building Trust

Every interaction impacts trust

Build or Destroy

Key elements of trust

- Care People don't care what you know until they know that you care
- <u>Engage</u> 3F's (Face Time, Feedback & Follow-up)
- Empower
- Respect
- Transparency

Do we really know how we are perceived????



Taking Responsibility

Shared vision, mission and goals

- None of us can do this alone; we need each other.
- We all have a part What's yours? What's mine?

Interdependence (IFC – Incident Free Culture)

• We are our "brother's keeper"

The Culture I/We Create

- As a leader in this organization, what is it about us/me that made him/her/them think it was okay to?
- Doing the same thing, but expecting different results is?



Effectively Communicating

Listening

- Seeking more to understand (learn) than to be understood
- Don't assume

Speaking

Clearly, concisely, consistently

Adapting

- Who am I talking to?
- What do they care about? Know? Believe?

Communication is more than words

- Verbal ~ 10%
- Vocal ~ 35%
- Visual ~ 55%



Setting Clear Expectations

Have Fewer, Clearer Goals

• Specific, measureable, achievable, realistic, time-bound

Be Intentional - Make "Contracts"

- What is needed?
- Who is doing it?
- When it is due?

Single Point of Accountability

- If everyone is responsible, then all too often no one is
- Coordinate/consult with others, but take responsibility to get it done





Organizational and Individual Cultures

- Culture is deeply ingrained and takes time to change
- Organizational DNA vs. Individual (prior employers, experiences)

Possible Approaches

- Hope is not a plan (denial)
- Information is important but only gets you so far
- Inspiration (the why) motivates better than fear

GROW - Goal, Reality, Options and What to do

- Deal with issues/potential issues:
 - Timely, Directly, Honestly, Professionally
 - Seek to Build Trust and Team



More & Better 3Fs

Face Time

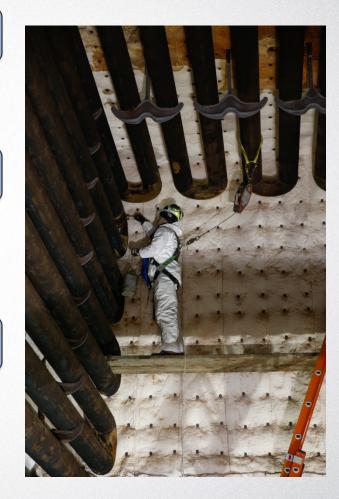
- Visibility, Accessibility, Connection
- Field Visits, MBWA's, Engagement Sessions
- Pre-job safety

Feedback

- Is it safe and normal to talk about Safety?
- Behavior Based Safety (looking out for one another)
- Reporting (Near Misses, Good Catches, Pre-Incidents)
- Self-Verifications, Competency Assessments, etc.

Follow Up

- Corrective Actions
 - Doing vs. Talking
 - Specific, Assigned, Time-bound
 - Hierarchy of Controls
- Improved processes, working SOPs, MOC's





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A Good Safety Culture is No Accident! Questions or Comments?



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